

A GREAT COATING STARTS WITH A GREAT PRIMER.



Start your next coating job right by using KnockOut, a phenomenal new rust converter and primer that quickly converts rust back to black and leaves a primed acrylic finish.

- Converts in Seconds. Dries in Minutes.
- Fantastic wetting and penetrating qualities.
- Superior Adhesion
- Surpasses other industrial coatings in salt-fog chamber and salt-water submersion testing (some by 10:1!)
- Safe, water-based formula.
- Leaves smooth, paintable finish.
- Can be top-coated with acrylic-friendly paints and coatings.*

* For proven results, use RustOx as the top-coat material.

Recommended film thickness - Coverage

Dry film:	1- 1.5 mils (30-40 microns)
Wet film:	2 - 3 mils (70-100 microns)
Coverage:	320-360 square feet/gallon
Coats required:	1

Drying Times

Touch Dry:	5-7 minutes at 73-80 degrees F
Hard Dry:	20 minutes at 73-80 degrees F (open air)
Dry for Top Coat:	apply when dry to the touch, but allow at least 20 minutes.
Min. air/steel temperature:	33 degrees F

Physical Data

Color (Wet):	Milky white/faint beige tint
Color (Dry):	Black. Some steel alloys will patina.
Appearance:	Glossy black or patina. Slightly tacky.

pH:	4.0
Volume solids:	60%
Viscosity:	250 cps/#3/100 rpm
Tg (MDSC)	21 degrees C
Freeze Thaw Stability:	Passes 5 cycles

Physical Data (cont'd.)

Weight/Gallon:	9.2
VOC:	<50g/L
Solubility:	100% water soluble
Dilute:	no
Clean up:	water

Storing and Transport

Shelf life:	36-48 months
Temperature:	34 - 99 degrees F

Store in cool, dry place away from direct sun light and prevent from freezing.

Non-hazardous. May be transported via ordinary methods.

Available in sizes ranging from 1 quart to 55 gallon drums.

Manufactured by Encore Coatings, LLC
Made in Cartersville, GA, USA

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